



1947-1954 Chevy Pickup Rear Air Spring 4-Link Install Sheet

1-866-925-1101

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**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST BEFORE INSTALLATING OF THE KIT.
IF ANY PIECES ARE MISSING, PLEASE CONTACT: TOTAL COST INVOLVED 800-925-1101**

Part List:

QTY	PART	QTY	PART
4	20 3/4" 4-bars 0 degrees	1	shock x-member 30" centers & 39 1/2" wide
2	all-american shocks plan	6	3/8"-24 X 1" button head
2	tapered air-bags	6	3/8"-24 nylox nuts full height
1	34" track bar and mounting accessories	6	3/8" -16 X 3/4"
2	4-link rear brackets	2	5/8"-18 X 3" hex bolts
2	4-link front brackets	6	5/8"-18 X 3 1/2" hex bolts
1	air-bag x-member with 22 1/4" centers and 38 1/2" wide	2	5/8"-18 X 4" hex bolts
2	5/8"-18 X 5 1/2"	24	5/8" flat washers
2	shock spacers	2	air-bag 90 degree fittings
2	boxing plates long		

1. Remove all old components and clean frame to bare metal from 12" in. front of center of rear-ends
2. Weld boxing plates in place approx. 26" from front bed mount to front of boxing plate and weld in place
3. Now install front 4-link brackets in place. It is necessary to trim approx. 3" out brace on inside of frame to get 4-link brackets to slide in place bottom hole will line up it will be necessary to drill top holes
4. Install 4-bars with adjusters pointing forward attach to rear-end if you are welding brackets to rear-end they need to be 35" center to center with rear end pinion pointing down 1 degree
5. Install front air bag X-member with air bag brackets on rear facing side of X-member 29" to center of X-member and weld in place.
6. Install shock X-member 4/ 3/4" in. from front bed mount hole to center of X-member
7. Install tack bar (34" in. long) and center rear-end side to side
8. Install airbags & lines

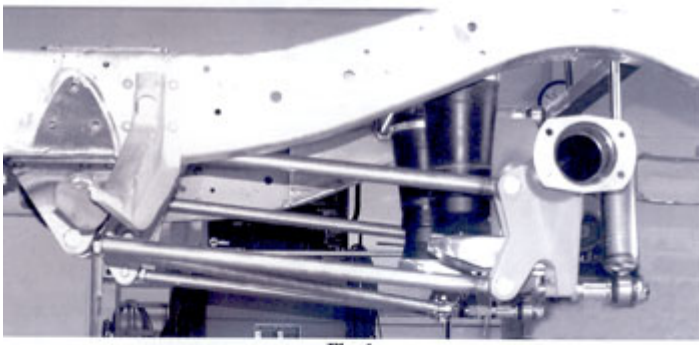


Fig. 1

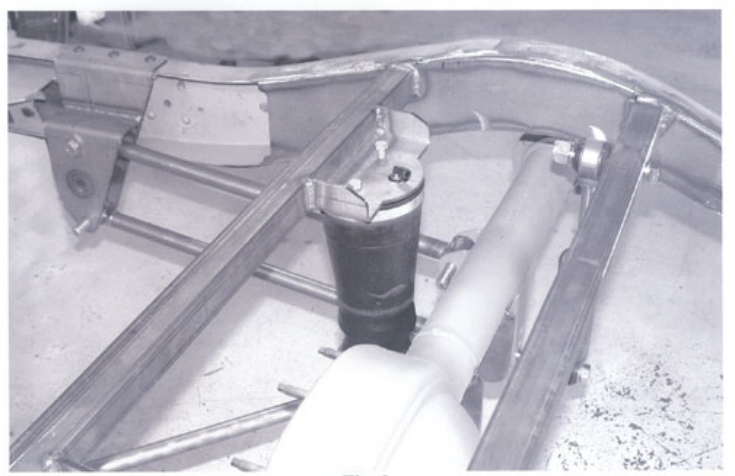


Fig. 3

